# On-Board SCR trial using high speed main engine

**JAPAN** 

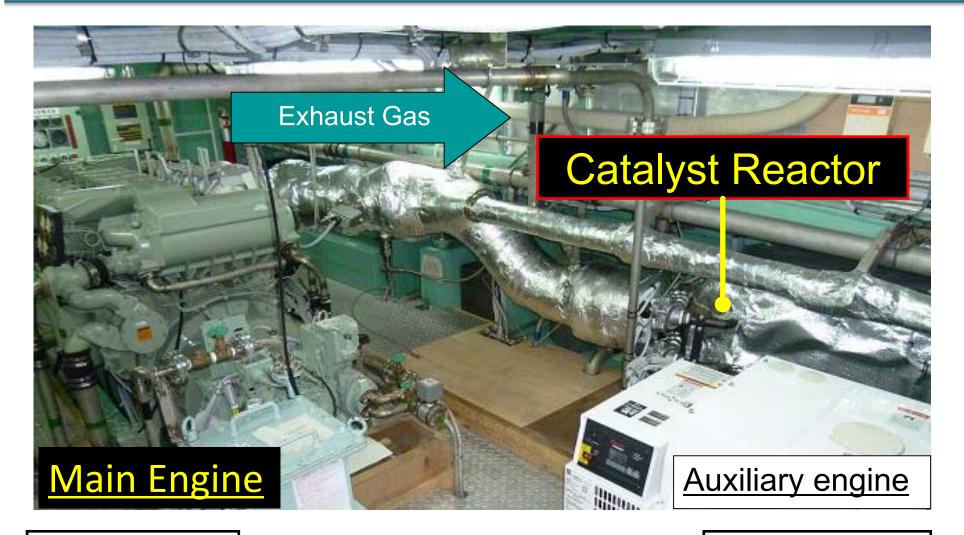
### **On-board SCR Ship**

## High-speed Main Engine

- Test Ship: 19 G/T Marine Training Vessel
- Test Engine: "6AYS-GT" (Power output of 670kW, Rated speed of 1938min<sup>-1</sup>)
- Fuel Oil : Marine Gas Oil



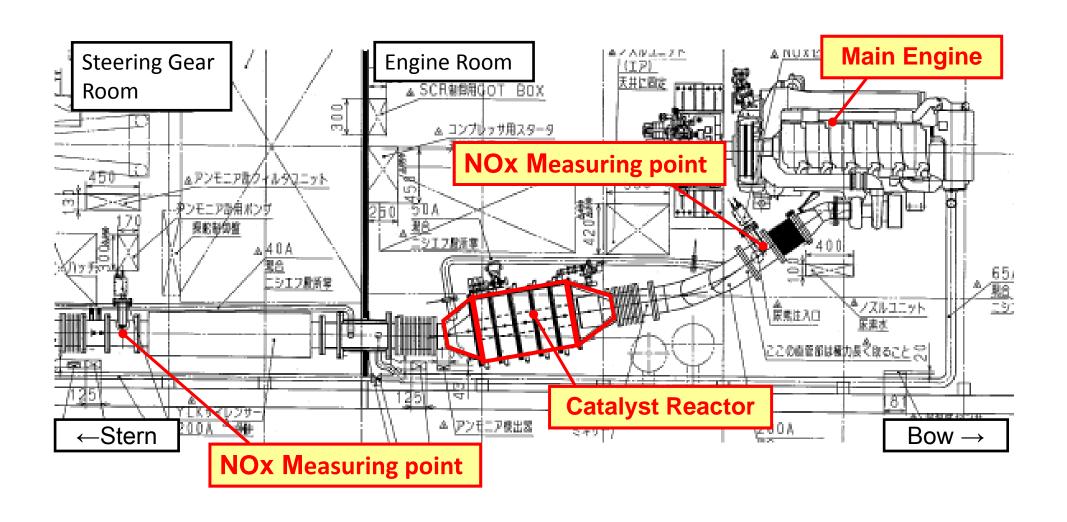
## Layout on-board SCR system (Main Engine)



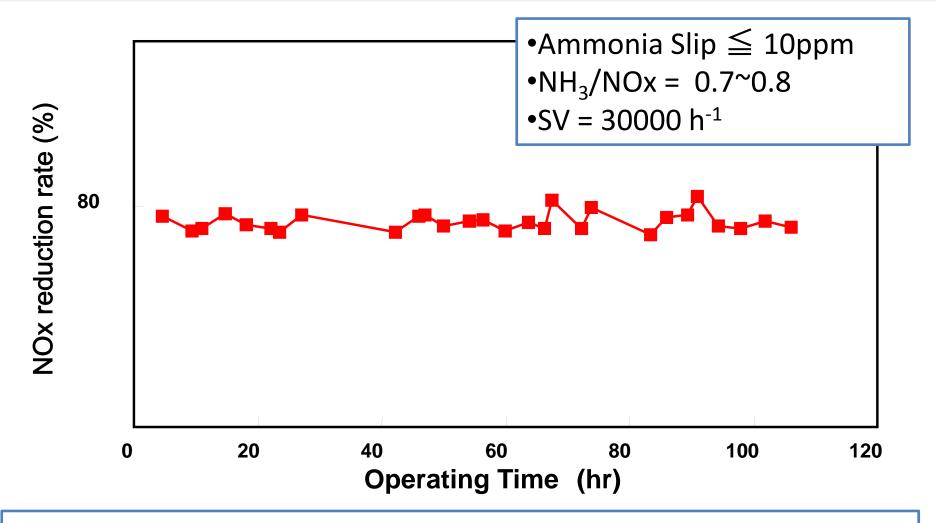


Stem →

## Layout of Catalyst and NOx Measuring point (Main Engine)



### History of operation on-board SCR test (Main Engine)



In this on-board trial, denitration rate was not always kept above 80% because of operation at high load point. However, denitration rate calculated by E3 mode attained above 80%.